



lmaker Shop

# Skipper's Corner: Taking Care of Our Teammates

The safety and well being of our teammates should be the concern of everyone in the command.

While our ongoing PPE program targets on-the-job safety issues, our automated external defibrillators (AED) program strategically places these cardiac-related tools in our most populated workcenters.



Capt. John Smajdek

As many of you know, heart attack and cardiovascular disease can strike at any age and the older a person is, the higher their risk. I encourage each of you to locate the AED nearest your work center, find out how it works, and learn the signs of heart attack and stroke. You just may save a teammate's life.

Though much has been written about the role that stress plays in heart and cardiovascular health, it may also be a contributing factor in suicide.

For many, the daily stress of personal and professional life may become an overwhelming obstacle that they believe cannot be resolved. Individuals with feelings of hopelessness, which can lead to suicidal thoughts, often provide clues about their thought process through words or actions, such as substance abuse.

Recent media reports have highlighted Post Traumatic Stress Disorder that is affecting some our warfighters returning from the conflicts in Iraq and Afghanistan. Last year, the DOD allocated \$40 million toward the prevention, treatment, and counseling of battle-related stress and trauma so this is an important topic across the entire Navy.

All FRCSW teammates are an immediate resource as first responders to depression and cardio-related emergencies. In the event of an emergency, call 9-911.

Information on heart attack and stroke is available through the FRCSW Safety Office at 545-3329.

The National Suicide Prevention Hotline at 1-800-273-8255 provides information and emergency services including counseling and referrals.

I urge you to use these sources when and if necessary to help a teammate or even yourself. After all, we're all in this together.

JOHN SMAJDEK Captain, U.S. Navy Commanding Officer



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#### FRCSW MISSION, VISION & VALUES PUBLIC AFFAIRS OFFICER EDITOR

DELIVER RESPONSIVE MAINTENANCE, REPAIR AND OVERHAUL PRODUCTS AND SERVICES IN SUPPORT OF FLEET READINESS AND NATIONAL DEFENSE OBJECTIVES.

#### **V**ISION

BE THE PREFERRED PROVIDER OF INNOVATIVE AVIATION MAINTENANCE SOLUTIONS, COMMITTED TO CUSTOMERS, PARTNERS, WORKFORCE, AND COMMUNITY.

#### **V**ALUES

Integrity (Honesty, accountability, personal responsibility), teamwork (Open communications, transparency, information sharing), mutual respect,



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America's Navy – A Global Force for Good





# Fleet Services Bolstered by Jig, Fixture and Toolmaker Shop

rom crafting specialty tools to building and ensuring the integrity of the fixtures that are used to support aircraft components during maintenance and repairs, the jig and fixture and toolmaker shop in Building 379 plays an integral role in Fleet Readiness Center Southwest (FRCSW) providing mission-ready aircraft to the fleet.



Toolmaker Arturo Go operates a computer numerical controlled milling machine to create parts to a lock pin of an SH-60 Seahawk helicopter. The milling machine has 32 different tools attached, providing great versatility in the size and variety of parts which may be manufactured.

The shop primarily supports the production teams of the helicopter lines, as well as the F/A-18 Hornet fighter and the E-2 Hawkeye surveillance and C-2 Greyhound transport programs.

"We fabricate and repair jig and fixtures, and calibrate and certify fixtures. We manufacture fixtures and special tooling for the plating shop, the F/A-18 center barrel and intake, E-2/C-2, helicopter programs and various machine shops throughout the command," said jig and fixture builder Luis Quiambao.

Like the airframes they support, many of the fixtures also require preventive maintenance (PM). The shop performs PM on approximately 200 fixtures annually, including those used on the AH-1 Super Cobra helicopters at FRCSW Site Camp Pendleton.

"When setting the PM schedules, we have to coordinate with the maintenance sections that have the use of the fixtures. We don't want to interrupt their work flow while these are calibrated," engineering services supervisor David Gaipa said. He said that the fixtures in the F/A-18 Hornet center barrel program in Building 378 are calibrated and checked every two years, while PM inspections are performed on 26 and 52-week intervals.

"Every two years we go through these stands to make sure all aspects of them are normal. If we see any discrepancies we make the repairs back to specifications, and then perform a re-calibration and certification to put the fixture back to the production line," said jig and fixture builder Brian Rice.

To calibrate fixtures, the shop uses a portable laser tracker system. The measuring system uses a handheld reflector that is placed on the fixture, which the laser beam locks on to for measuring distance and angles. Some fixtures, such as an F/A-18 engine mount fixture, has a holder for the reflector to target a specific point.

"We track specific points on the fixture. There are three lines – the X, Y and Z axis – and where these three planes intersect, is the point that we track to

## Jig, Fixture and Toolmaker Shop

verify that the fixture is within tolerance," explained Rice.

Some fixtures, such as those used for drilling wings, must be calibrated within five thousandths of an inch, he said.

Fixtures that service F/A-18 Hornet and Super Hornet canopies in Building 250 are also designed for drilling purposes. A single canopy has more than 200 fastener holes that require drilling and then countersinking.

"When the hole is drilled to remove a fastener," said jig and fixture builder David Wolfe, "we have to make sure that the fixture is such that it does not add undue stress that might interfere with the stability of the other canopy fasteners." "All of the holes on the fixture need to be based on the blueprint, so when we verify it, we make sure that the locations and dimension are within specifications. Once we complete that, we perform the calibration," Quiambao stated.

In addition to PM and corrective maintenance on the fixtures, Gaipa noted that the nine-member shop also manufactures fixtures and support equipment tooling like pin pullers for F/A-18 canopies; tool pushers for generator assembly anode holders for the plating shop; and torque tube drill fixtures for landing gear.

"We can make tooling from steel, copper, aluminum, titanium or brass," Rice said. "We make tools for repairs that typically are not going



to be standard practice in the civilian sector – a mechanic would normally just send something out to a specialized machinist for repair or just buy a replacement part."

To improve the efficiency in the removal of corrosion from the tail boom fold section of an SH-60 Seahawk, the shop is making a "spot facing" tool.

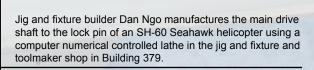
"The spot facing tool we're making requires about 40 pieces to machine. We make it from square one. The customer designed it, and we'll manufacture it," stated Rudy Sebastian, shop lead toolmaker.

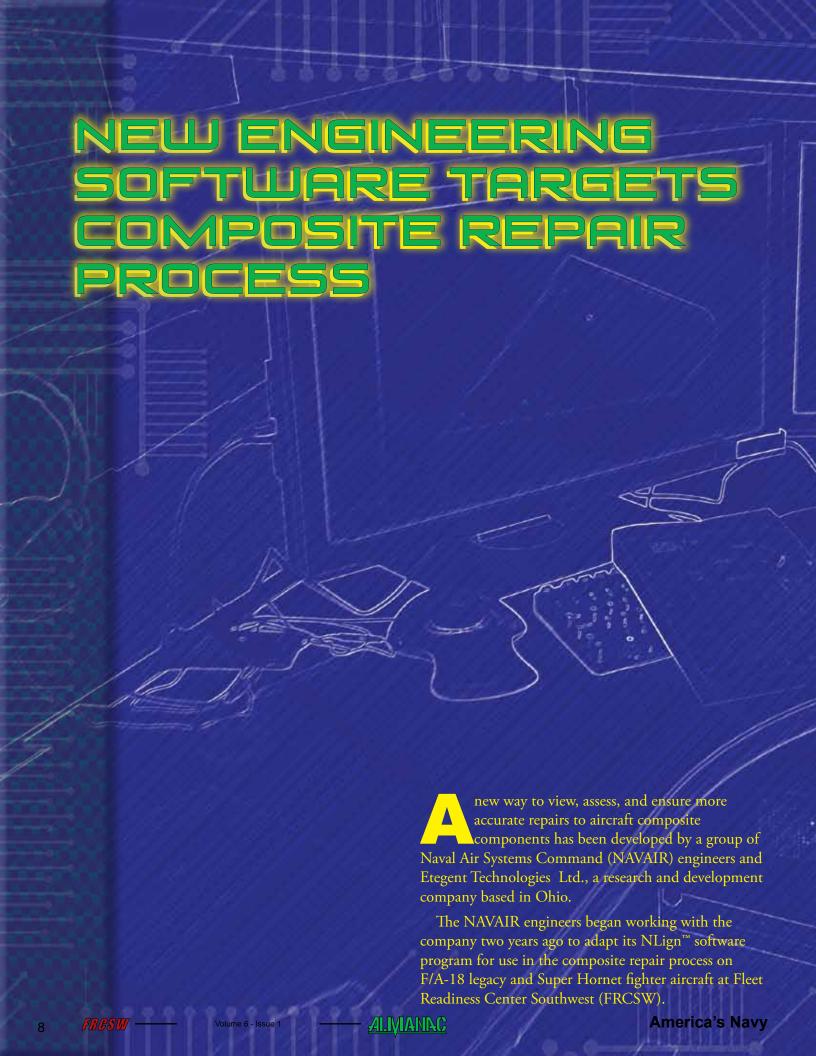
The shop's artisans are occasionally asked to create tooling solutions to unique problems: In less than one hour the shop's toolmakers created a tool to remove Allen-head screws which had dislodged into a fuel flow system in the hydraulic shop in Building 472.

"Normally, the artisan would have to take the fuel flow out of the test stand and send it back to the mechanic to disassemble to get the screw out. We made him the tool, and he saved 16 hours using our tool rather than having the mechanic disassemble the unit," Rice said.

The shop creates about 20 fixtures and more than 100 tools annually.

"We're giving the platforms the capability to do what they need to do to keep the aircraft available to the fleet," Wolfe said.





The software is used in conjunction with images taken of damaged composite components using a digital camera. The program collects maintenance and inspection data, aligns it to 3-D models, and stores the information in a database for analysis.

"The engineer combines the digital picture in the software against a 3-D model. The software takes that digital picture and scales it to fit and wraps like a vinyl sticker onto the 3-D model. This lets the engineer know exactly in 3-D space where the damage is located," explained Gabe Draguicevich, engineering technologist at FRCSW's NAVAIR Advanced Measurement Systems and Reverse Engineering Lab.

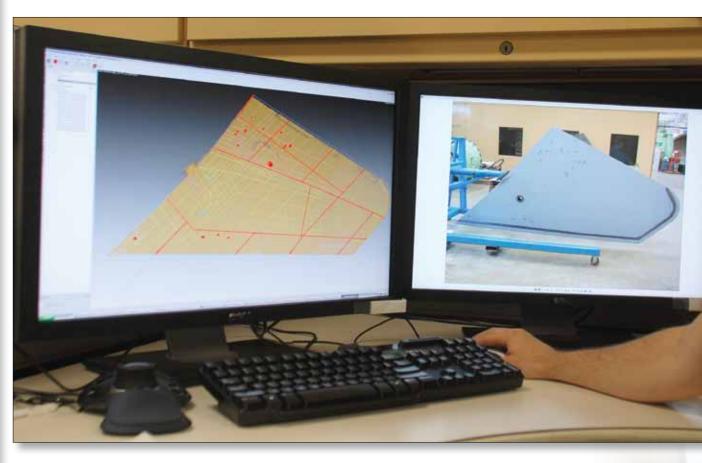
Aerospace engineer Shane Paredes said that the software also determines the position of the camera in 3-ID space when the picture was taken, and aligns the model accordingly. "So by pinpointing the damages that are located on the picture, and using the known position of the camera at the time of the picture, the software will project them onto the model," he said.

Previously, fleet maintainers traced full-size damages onto a gridded Mylar™ sheet taped to the component. These damage tracings were then converted to "x,y coordinates" and sent via email or fax to engineers in a tabular form who would recreate the Mylar™ locally to position on a similar component at the depot facility. The procedure took about eight to 10 hours before engineers could begin to analyze damage extent and repair options. Now, fleet maintainers will be able to simply take a digital picture of the damages and send them directly to the engineers who can begin working on the repair analysis.



Aerospace engineer Shane Paredes maps the damage profile of a horizontal stabilizer using a new 3-D imaging software application being explored by the FRCSW Advanced Aircraft Technology Team.

Photo by Jim Markle



Funded through the NAVAIR Small Business Innovative Research (SBIR) Program Office, more than \$900,000 has been invested during the first two phases of the development to prove the initial concept of damage mapping from digital pictures and to create a working prototype of the software.

Currently, the software is only applicable to the first stage of the engineering process – locating damage on a model. Three other engineering phases must be completed on a component before an artisan is assigned the repair: researching previous repairs for potential reference; analyzing if and how the repair may be made; and creating the repair and documentation for the artisan.

Expanding the software's development to integrate data used to complete the other engineering repair phases is a goal of advanced aircraft technology team lead Chris Root.

"Our engineers figured that if it's possible to take a photo and map it on to a 3-D model, then we should be able to take blueprint details, loads information from finite element analysis models, non-destructive inspection data, and map it all to the 3-D model in layered form," Root said. "This will significantly streamline our engineering process by eliminating many time-consuming tasks."

Working closely with the F/A-18 composite repair team, FRCSW leadership and PMA 265, Root was instrumental in obtaining Navy SBIR funding for a Phase II.5 Accelerated Transition (AT) contract to further develop the software as recommended by FRCSW engineers. This followon effort began in July 2012.

Root said that features of a related Etegent project funded by the Air Force SBIR program automates the collection and organization of damage and inspection data, and will be added to the final version of the software delivered to the Navy. This will be valuable for tracking and trending of inspection bulletin results and repair dispositions.

"Damage and repair details will be modelbased now, and all this data will be saved in a 3-D environment as opposed to papers, files and PDFs. It will make us more efficient," stated Root.

"The culmination of the different data sets into one graphic image will literally give us layers of damages, inspections, and analysis to look at," Draguicevich noted. "You could see it all at one time and get a comprehensive understanding of what your repair might impact, or what the damage impacted and get a better, more complete repair."

According to the data generated in support of the SBIR Phase II.5 AT proposal, the software will generate an estimated annual savings of \$325,000 to more than \$700,000 within the F/A-18 composite repair program alone, and saving between 2,700 and 6,100 hours in engineering labor.

"Our job is to try and develop repairs to save these parts. We have to analyze these repairs based upon the precise location of the damage, which can take days," Root said.

"This software will map those areas very quickly and very accurately so we spend less time manually mapping and correlating data and instead developing and analyzing the repair so the shop can get that part back in service. This software will drastically reduce engineering turnaround time and non-value added man-hours."

"After software validation testing at FRCSW, we anticipate Etegent's NLign™ software will be used across the NAVAIR enterprise and DOD. It's a good deal too, since it was developed under Navy SBIR funding. Navy users are exempt from paying for software license fees, and instead only need to cover the annual software maintenance costs based on the number of licenses used," Root stated.

"We are excited about this opportunity," said Tom Sharp, from Etegent Technologies. "NLign is currently being used in aerospace composite manufacturing operations. Expanding the application to in-service maintenance and repair gets us closer to our vision of providing a complete digital thread of the composite structure's life by linking the as-manufactured with the as-maintained data."

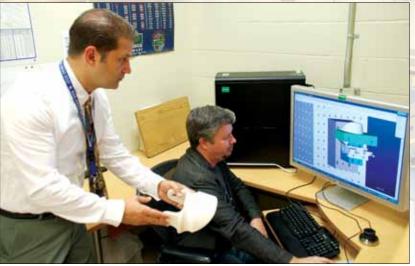


## FRCSW INNOVATION SOLVES NAVY UAV PROBLEM



The X-47B is a tailless, strike fighter-sized unmanned aircraft currently under development by Northrop Grumman as part of the U.S. Navy's Unmanned Combat Air System Carrier Demonstration (UCAS-D) program.

Courtesy Photo, © Northrop Grumman Corp.



Fleet Readiness Center Southwest (FRCSW) Manufacturing Deputy Program Manager Gabe Draguicevich and Logistics Management Specialist Eric Kozakiewicz use the 3-D printed model created at FRCSW to develop a manufacturing program for the X-47B hook point.

Photo by Mike Furlano

eveloping a new part, material or process that solves a Navy problem has created a culture of innovation at Fleet Readiness Center Southwest (FRCSW) that is second to none. This culture has been present throughout the command's 90-plus-year history and is something the Navy has come to rely upon.

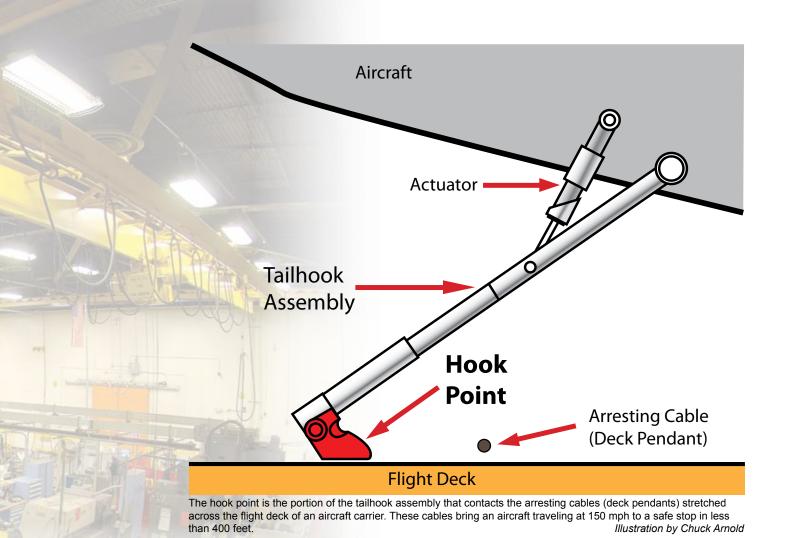
An example of this spirit occurred in 1943 when a dearth of tail hooks, and the inability of the American industrial base to produce them, spurred FRCSW (then known as Overhaul and Repair) to develop a way to forge and manufacture 150 hook throats in 30 days in support of the Battle of Midway.

Recently the command was presented with a similar problem. This time it was a tail hook point for the X-47B Unmanned Combat Air System (UCAS). The X-47B is an unmanned fixed winged carrier based aircraft that is

the precursor to the production variant of UCAS aircraft. The goal of the program is to produce a UCAS that can accomplish anything an F/A-18 can, from catapult takeoffs and arrested landings to mid-air refueling.

As the X-47B was approaching the date for arrested landing tests, the hook point had to be redesigned and then manufactured in an expedited manner in order to avoid costly delays. Once the redesign was completed, PMA-268 (the Navy's UCAS Aircraft Carrier Demonstration Program) needed to find someone who could complete the manufacturing process quickly while still ensuring quality.

"The hook point is a fracture critical safety item so you've got to do the job right. You have to create them correctly," stated Mike Grice, FRCSW Systems Engineering Department Head.



The best available delivery date for commercially sourced hook points was October 1, 2012; however, in order to keep the testing program moving forward, two hook points were required no later than the first week of August. PMA-268 reached out to FRCSW and thus the problem they faced became an opportunity for FRCSW to once again create a solution to a Navy issue.

FRCSW received the redesigned hook point information and completed four steps prior to manufacturing the item. Generation of a plastic copy using a recently acquired piece of equipment called a Stereo Lithography Apparatus (SLA) was the first step. This piece was then shipped to Patuxent River, Md., for a fit check on an X-47B aircraft. The second step was creating an aluminum prove-out part on a 5-axis milling machine that also underwent a fit test. Thirdly, a Coordinate Measuring Machine

(CMM) was used to dimensionally confirm the finished part was within appropriate tolerance levels. Finally, FRCSW's Advanced Measurements Systems/Reverse Engineering Lab performed a full surface laser scan of the part. Together these four steps are called "proving out the model" and they were completed concurrently in order to reduce process time.

The final version of the hook point was made of heat treated high strength steel so that it could withstand the stresses placed on it when attempting to stop an aircraft traveling at more than 150 mph. "This is no problem for FRCSW as the command has been working with this kind of material for five years." said Grice. The steel was then machined into a hook point on the 5-axis milling unit in Building 472 by FRCSW artisans Philip Marquez, Ray Manalili and Chris Atienza who worked around the clock to get the item completed.

The first operational hook point for the X-47B was successfully manufactured on August 2, 2012, and shipped on August 3, (a second was shipped on August 8), allowing PMA-268 to avoid costly delays and move forward with the testing schedule for the aircraft. Going forward, FRCSW is expecting to complete upwards of 30 more units for the Navy.

Achieving success in this project required the coordination of multiple departments at FRCSW. Everyone involved went above and beyond in order to ensure the success of the project. It is that kind of "can do" spirit coupled with the desire to help the Navy reach its goals that drive the innovative spirit at FRCSW.

Editors Note: The command would like to thank everyone involved in this project, especially Don Bair, Eric Kozakiewicz, Filipe Mesquita, Gary Adams, Philip Marquez, Ray Manalili, and Chris Atienza.

## Working Together:

## **FRCSW Labor Management Forums**

Story by Mike Furlano

ny relationship requires a concerted effort to insure success. Despite the fact that the employee-management relationship at Fleet Readiness Center Southwest (FRCSW) has always been based on open communications, the Labor Management Forum (LMF), created pursuant to Executive Order (EO) 13522, should help to keep this relationship running smoothly.

EO 13522 was signed on December 9, 2009, and reaffirmed in 2011. Its expressed purpose is "to establish a cooperative and productive form of labor-management relations throughout the United States Government." This order resulted in the creation of labor management forums that are now currently established across NAVAIR.

A forum consists of both union representatives and management personnel of the command, and is intended to allow employees and their union representatives to have predecisional involvement in workplace matters to the fullest extent practicable. It also allows for the unions to raise issues in the workplace that affect multiple bargaining units. The goal of FRCSW's LMF is to meet the intent of the executive order and to improve the delivery of government services by creating mutually agreeable solutions in a quick and effective manner.

FRCSW currently has two labor management forums. One includes the International Association of Machinists and Aerospace Workers, Local 726 (IAM&AW), the International Federation of Professional and Technical Engineers Local 16 (IFPTE), and the National Association of Aeronautical Examiners, Local 5 (NAAE). The other forum includes the International Federation of professional and Technical Engineers Local 77 Professional Engineers and Scientist Organization (PESO) and the National Association of Government Inspectors (NAGI).

The LMF is co-chaired on a rotating basis by a representative from each side. The labor co-chair is chosen by union representatives that are members of the forum. The management co-chair is FRCSW Commanding Officer Capt. John Smajdek. Currently the labor co-chairs are Mr. Jeff Stevenson (IAM&AW), and Mr. John Stanley (PESO).

LMF meetings began in January 2012 and have taken place every 4-6 weeks since. Meetings center on issues affecting personnel throughout the plant such as safety initiatives or environmental concerns. All decisions made by the forum are on a consensus basis vice a formal vote. Should the committee fail to reach a consensus, the topic simply reverts back to its appropriate place in the labor management relationship (bargaining).

The artisans that deal with the issues brought before the LMF are often the most informed personnel at the command. Listening and fully understanding the issues brought up by this group is imperative to the long term success of FRCSW. The average employee at FRCSW has more than 20 years experience and possesses a great wealth of knowledge; with the command's highly diverse workforce, FRCSW is in the enviable position of being able to draw upon a multitude of perspectives to achieve a more efficient and successful operation.

The NAVAIR Labor Management Partnership Team monitors the progress of the LMF forums. While the NAVAIR team addresses enterprise-wide issues, FRCW forums are established to address local issues and interests. The labor management forums have full commitment from NAVAIR senior management and, despite only being in their infancy, are already showing benefits. The command is confident that a major product of the forums will be a better working environment for FRCSW employees.



## FRCSW Gains ARC-243 Radio Work

Photos and story by Jim Markle



Electronic integrated systems mechanic Michael Howard prepares to test the controller component of an ARC-243 radio in Building 463. The digital ARC-243 will be used in two of the Navy's anti-submarine and surveillance aircraft, the P-8A Poseidon and the P-3 Orion.

leet Readiness Center Southwest (FRCSW) is establishing capability to maintain and service the ARC-243 digital radio used in the Navy's multi-mission P-3 Orion and P-8A Poseidon aircraft.

"For now we are performing the systems test and check on the ARC-243, and from there, we plan to establish capabilities to repair. We figure to reach that capability target by this fall," said electronic integrated systems mechanic shop supervisor Michael Talton.

The radio is used for voice communications and data transmissions, and is serviced by electronic integrated systems technicians Mike Howard and Steve Wheeler who are assigned to the avionics division in Building 463.

The ARC-243 is comprised of five primary components that will be tested: the controller, receiver-transmitter, the power amplifier, the antennae coupler and the digital to analogue modem.

"In addition to the five major components, there are six subassemblies that are also tested," Howard said. "In all, there are 39 different tests performed on the receiver-transmitter alone."

He said that the radio's manufacturer, Rockwell Collins, installed the test bench and that the electronic artisans underwent about two weeks of procedural training.

Each P-3 and P-8A aircraft contains two complete ARC-243 systems.

The P-8A Poseidon is a modified Boeing 737 that is designed to eventually replace the P-3 Orion as the Navy's top long-range maritime patrol aircraft. It is currently scheduled to enter fleet service next year.

The P-3 Orion aircraft were previously equipped with an older analogue radio – the ARC-161 – which was solely maintained by FRCSW for more than 10 years. Converting the Orion aircraft to the ARC-243 is almost complete, according to Howard.

"The FRCSW Industrial Business Office knew that the (ARC) 243 was going to replace the (ARC) 161 in the P-3 Orion, and so, contacted Rockwell Collins to see if any of that workload could be sent here," Talton noted.

FRCSW is the only naval facility providing maintenance services to the ARC-243 radio.

The annual workload on the radio has yet to be projected, and won't be known until the command achieves capability, Talton said.



Michael Bolt

Howard Brenner

Brandon Bush

Louis Burns

#### Retirements

Ricardo Barron Ronald Boone Eron Bullock Joseph Caoile Mill Chrisman-Robershaw Gil Deleon Cameron Dollick Richard Emms Linda Falcone Bruce Gilbert Gabriel Gomez Ronald Hale James Hill Linda Hirschman Vanessa Jackson Frank Kielbasa Robert Kim William McBride Anthony Motte Elizabeth Muna Douglas Nuttall Paul Pelanek Cynthia Piekarski Robert Rollins Joaquin Romero Duane Sesma William Simmons Richard Smith Melchor Traiano Ruben Valdez William Walker Gerald Westphalen Robert Zullo

#### **Promotions**

Rodney Abad David Adams Rick Anderson Terry Anderson Justin Andrews Paulo Arandia John Atlas Mario Avilez Jeffrey Ayers Guilbert Babcock Joey Baesas Rodiardo Bagtas Alberto Balaguer Jesse Ballesteros Robert Barrett Ronald Batty William Baughman Victor Bayani Thomas Bedania Jeffrey Bennett Michael Bethea Joseph Biederman **Gregory Binde** Tinea Binion Rick Bitterling

James Cady Arnel Canja Brian Carr Nickson Cayetano Geraldo Chacon Colan Chandler Nicole Ciokiewicz **Thomas Considine** Cynthia Craig Dwayne Crooks Andrew Crump Jeremy Crusen Apostol Benito Cruz Tuoc Dao James Davis Rene Decastro Thomas Degrood Allan Diaz Khamla Dipraseuth Michael Dixon Robert Dominguez Jorge Duran Stephen Early William Elsner Daniel Escalera Joseph Espinoza David Ferguson Timothy Fertig Lionel Fields Kenneth Freeman David Fulbright Michael Galaz Steven Galvin Joseph Garcia Leonel Garcia Vincent Gargiulo Karen Gariepy Dave Geilenkirchen Christopher Gibson John Goelze Norman Gomes Michael Gomez Julie Gordon Jessica Gore Jakob Grant Nestor Guzman Kristopher Helsing Daniel Hernandez Emmanuel Hernandez Leandro Hernandez Mitsuko Hew James Hickey Eric Hildebrand Martha Hoffman David Hutchinson William Icban Michael Isyasa Robert Jackson

Thomas Jarvis Aiai Johnson Michael Johnson Vincent Kaparic Ryan Kane Robert Keim Jason Kern Nalani Keopuhiwa Leslie Kinsey Jerry Kittrell Kevin Koo Eric Kozakiewicz Kathryne Lacy Frank Lafalce Johnny Lam Todd Lamoureux Jennifer Lattuca Kenny Le Brittney Levalley Seong Lim Amanda Loftus Gerardo Lorenzo Simon Lozano Michael Magee Vincent Mahn Gregory Mann Michele Marien Maryann Marques Joaquin Mason Chauncey Mathews Gregory McCalester John McCormick Christine McLean Marcelino Medina Mike Meiia Richard Messier Alexander Mladenov **Dominiq Montes** Wilford Moore John Morris Kirkland Myles George Nacker Ruben Naranjo Richard Nelson Constancio Neri Duc Nguyen Hai Nguyen Jeffrey Norton Matthew Obregon Salvador Olbes Michael Plank Roanld Pangilinan Francisco Pasallo Robert Paul Larry Payoyo Matthew Pendleton Hien Pham Marcelino Phee Virasak Phommachanh Ramir Pimentel Christopher Pinson

Ian Poole Alden Porcadas **David Powers** Gaston Prophete Jonathan Ramba Walter Reed Brian Reinlasoder Francisco Reves Jamie Riddle Michael Rigney Jefferson Rilev Joshua Rivera Stephen Roberts Melony Robertson Edwardo Rodriguez Moises Rodriguez Richard Rojas Alberto Ruvalcaba Angel Sabino Ricardo Sabio Jerry Sanchez John Santos **Kurt Saunders** Richard Schnereger Michael Schultze Rodolfo Sebastian Stephen Short **David Shrigley** David Smith James Smith Khamphoune Soimany Peter Solari Edwin Soriano Joseph Sorrells Aaron Soto Clifford Starkey Chrys Starr Christopher Sturm John Swindell Jacqueline Tanner William Thaver Steven Thomas Brianna Timothy Kimberly Tomasino Mitchell Tracv Susan Tran **Brian Trout** Tran Truce Ya-Ting Tsai **Daniel Turner** Paul Tyler Richard Valentino Charles Valenzuela Jose Villafuerte Celestino Villalpando William Villanueva Sheri Villena David Walker Joe Weides John Weitz Patrick Wells

Matthew Williams

Shawn Willis Seth Winkelman Jung Yang Antonio Zelaya Laurie Zuniga

## Years of Service

#### 5 Years

Rodney Abad Nathan Budde Heidi Carney Ryan Coats Richard Daoedsjah Rickey Farmer Jarvis Gaspar Terry Gonzales James Hickey Charles Miller Richard Nelson Jay Noblin Andrew Palik Robert Picklesimon **Edward Quinteros** Eric Zanutto

#### 10 Years

Alfredo Agredano Arsenio Arce Anthony Baumeister Louis Burns Jemy Caalaman Ruben Cadua Archivald Clemente Reynaldo Dominguez Gholam Ghanimati Mario Guigayoma Wifredo Ibay Joseph Kroupa Gordon Lyon Daniel Newell Erleen Paus William Penn Pedro Ramos James Richards Merlyn Richards Joseph Rodr Rogelio Sandoval Ronald Senesac **Edward Shenault** Kimberly Tomasino Nicasio Villanueva Sheri Villena Colter Wasson Wade Wendell

#### 15 Years

Ronald Avera Chester Banaga Sheila Considine



Richard Pledger



Joel Dealba Robert Dishona **Duane Domingo** Joshua Duryea Linda Falcone Robin Famador Carol Flanagan Andrew Funke Jason Gilmore Jeffery Glover Nestor Guzman Mireya Hawkins William Hines Tracie Huguley Paul Johnson Harvey Jones Luke Laroya Gavin Mackenzie William Melton Steven Miller Carl Moraleja Jesus Padilla Indar Rai Pacifico Ramirez Remigio Ravalo Kenneth Sanzotera Chrys Starr John Swindell Brian Trout Joe Weides Peter Weintraub Matthew Williams

#### 20 Years

Crispin Atienza
Jeffrey Ayers
Martha Breuer
Luc Doan
Albert Means
Ignacio Mendoza
Daniel Pale
Howard Rodgers
Debra Ann Rodr
Jennifer Salamat
Nory Samatra
Betty Tong
Christopher Walker

#### 25 Years

Frederick Abano
Eugene Array
John Cardenas
Angelito Defensor
Erik Doepke
Meichuen Ewalt
Steven Lawrence
Stuart Lolly
Lucas Low
Timothy Maloney
David McClellan
lan Okada
Griselda Santamaria

Jaime Truong Dennis Turner Mark Vezzani

#### 30 Years

Michael Albert Jorge Andrade John Crouch evetta Davis Samuel Delrio John Donohue Stephen English Robert Espinosa Alexander Fernandes John Garcia Marie Guadarrama Craig Lentz Danny Macahilas John Mowery Curtis Price Dennis Reeves Anthony Richardson Fredelita Soriano Juan Tavarez David Triglia Charles White

#### 35 Years

Ramon Alba **Emmanuel Caandoy** Henry Castrence Tamara Copp Edwin Davis **Enrique Dejesus** Miguel Delrosal Jose Esteban **Corregidor Games** Charles Greer Terrance Kenney Daniel Learned Vincent Mahn Michael Martin Kevin Okerman Abraham Poniente Frank Ramirez Zain Rashada Policarpio Sierra James Todd Querubin Verdeflor Dennis Weddle Alice Wesely Russell Wong

#### 40 Years

Dennis Echavarry Henry Ellis Thomas Isenagle Alvin Koehler Robert Locke Louis Medina Oscar Ramos Robert Sena Ruben Valdez

#### 45 Years

Rex Ellis

#### On the Spot

Robert Brinkmeier

Colan Chandler David Chavez Enrique De Jesus Jose Del Real Gil Duenas Dave Faiardo Joseph Garcia Daniel Hernandez David Johnson Manuel Jotie James Kosmas Amanda Loftus Rafael Magayanes Keyon Marshall Carol Martinez Richard Messier Devonie Morrow Ricardo Narag John Peairs Matthew Pendleton John Powanda Jason Price Mark Rasp Efren Rav Carlos Sais Matthew Stanley Stephen Swall Gary Thompson Linda Urich Deborah Warburton Alice Wesley Sammie Williams Damon Willson Jung Yang Michael Young Jeffrey Zeller

## Time-Off Award

Melinda Bullwinkel
Encarnacion Cirignano
Robert Crawford
Jeremy Crusen
Meichuen Ewalt
Jesse Martinez
Devonie Morrow
Lilibeth Quijencio
John Roberts
Shujen Walker
Beneficial Suggestion
Arsenio Arce
Amor Delrosario
Evan Jimenez

FRESW

Mario Monzon Benjamin Noble

Roque Albano

Joseph Bailey

Victor Bibbs

Jesse Ballesteros

#### **Productivity Recognition**

Jonathan Black David Blais **Donald Booth** Eron Bullock Emiterio Bumbasi Jemy Caalaman Colan Chandler Keith Clemente Joseph Collins Mark Corbilla Jeremy Crusen Joseph Cruz Daniel Cunniff Tuoc Dao Alvaro Diaz Johnny Diaz Jeffrey Dubin Daisy Duong Thanh Duong Rafael Duquez Stephen Earner Carson Fanning Randolf Foz James Goble **Daniel Goque** John Goldsworthy Charles Green Joseph Guillory Duane Halfman James Helpingstine Marty Hernandez Richard Howard Michael Howell Richard Huot David Ige Valerie Isales Darylle Jackson Jav Janabaial Romero Jimenez Oliver Johnson Chau Ke Nalani Keopuhiwa Jason Kern Morrell Kina Joseph Krasko Stephen Krolik Larry Lacaden Hung Le **Daniel Learned** Craig Lentz Christopher Lozano Gordon Lyon

Timothy Maloney Edwin Manansala Mike Mejia William Melton Carv Mocanu Stefan Mussen Duc Nauven June Nolledo Jared Orton Charles Parker Erleen Paus Richard Pfeiffer Henry Pickens John Powanda Michael Prochnow Tony Ramos Kenneth Redman Robert Reves Jesse Ritua **David Robbins** John Rodrigues Edgar Romero Leo Romero Romeo Rosano Alfredo Santiago Jerry Schultz John Sheppard Jeffrev Suazo Juan Tavarez Henry Thai Paul Toledo Michael Tomas Nicasio Villanueva Phillip Vu Damon Willson Mark Yarrow John Young

Bill Mah

## Sick Leave is Money

Salvador Adona Michael Albert Joshua Alfasy Mark Archuleta Jeffrey Ayers Joseph Bailey Robert Barrett Bernardino Bolanos Michael Bolt Joseph Bonilla Donald Brown Janette Burris Joseph Caoile Robert Carrasco Peter Chan Curtis Chin James Chudy Keith Clemente **Thomas Clutter** Selma Cozart



**Edwin Davis** James Davis Lee Davison Jonathan Dell Albert Delmar **Duane Domingo** Paul Donahue **Nestor Dominquez** Thomas Drake Harvey Everett Carson Fanning **Daniel Fischer** Derek Foster John Goelze Tod Grever Michael Grice Gayle Grover Tedskip Guinto **Edward Harris** Michael Harrison Richard Heinrich Michelle Hoeschen Timothy Hoffmann Rodney Hoque Robert Izumihara Thomas Jarvis Raymond Kwan Ben Lee James Lee William Ly Kay Ma John Maloney Carol Martinez Gauntlett McBean Shawn McSweeney Tommy Moore Wilford Moore Michael Morasco Kirkland Myles Rowena Naidl Thanh Nguyen Kevin Okerman Edward Padilla Kenneth Passerrelli Peter Perez Frank Petruzzi Karen Polk Stephen Probert Edmundo Ramirez Walter Reed **David Robbins** Albert Robles Richard Rojas Christopher Root Edward Salanski **Edward Smith** William Smith John Suchv Alexander Sykes Brien Thompson

Hoa Tran
David Triglia
James Trowsdell
Tim Truong
Todd Uzzell
Thea Vargas
Wade Wendell
Roberta White
Michael Williams
Brandt Wirstrom
James Yaeger

#### **Special Act**

Jose Acasio Charles Adair Drew Adams Joan Agustin Michael Albert Harris Aldridge Vance Allen Timothy Amerine Alisha Anderson Rick Anderson Alejandro Andrade Justin Andrews Neil Anstedt Lloyd Apgar Dennis Apodaca Carl Aquino Matthew Araiza Pedro Aragon Mark Archuleta Eugene Array Leonel Asis Mark Atanasoff Crispin Atienza Amado Aviles Malaquias Baca Joey Baesas Victor Baez William Baez John Bailey Gail Baker Thanh Banh Tomas Barber Ashley Barnard Brent Barnes **Daniel Barrett** Ruben Basuel Ronald Batty Nelson Baylon Thomas Bedania Jake Bedon David Belger Pepito Benitez Renato Benitez Matthew Benson Angela Bentley Ro-Anne Bermio Shanna Berry

Mark Beuster Dion Blount Travis Boecker Keith Borror Victor Brambila Alejandro Briseno Charles Brown Douglas Brown Richard Brown Michelle Bruce Melinda Bullwinkel Ruben Cadua Jeff Calalay Kenneth Caliver Jose Campa Joseph Caoile Charles Carrasco Ricardo Casalme Gregory Champagne Gerald Childers Kristen Childers **Encarnacion Cirignano** Lyn Coffer Steve Coffey Jeffrey Cohen Daniel Collins Luis Colon **Gregory Crabb** Cynthia Craig James Craig Robert Crawford Martin Crespo Arline Critchlow Dwayne Crooks Harlan Crowe Joseph Cruz **Daniel Cunniff** Joshua Danielson David Dao **Donald Deandrade Christopher Davis** Jorge Dearmas Rick Defend Richard Delgadillo Jonathan Dell Megan Denton Carmelita Devera Christina Diaz Valerie Dobrowolski Paul Donahue Jeffrey Dubin Leo Duran Pedro Duran Stephen Duryea Amy Eang Tim Eang Matthew Egan Mercha Elago James Ellington

David English James English Lydia Ensor Javier Escobales Jimmy Estrada David Ferguson Robert Ferrell Robert Fierro **Bobby Fitzsimmons** Robert Frasier Russell Friday David Fulbright Andrew Funke Dennis Gahuman Linda Galley Steven Galvin Stephen Gamberale Claudia Garcia Darwin Garcia Jarvis Gaspar Eric Geilenkerchen Gregory Gemlo James Gilbert Jeffery Glover Arturo Go John Goelze Linda Goelze Scott Goldberg Louis Gonzales Frank Gordon Jessica Gore Connor Goulding Craig Graham Jakob Grant Mark Greenfield William Greer Linda Guerra Joseph Guillory Tedskip Guinto **Ernest Gumataotao** Khanh Ha Scott Ha Mark Hagedorn Ronald Hale Peter Hampton Aaron Hansen Clarence Hanson William Hardie Devin Harmon Esther Harrel Michael Harrison Robert Haupt David Heck **David Heinauer** Shawanda Henderson Anthony Hernandez Elizabeth Hernandez James Hickey Joshua Hill Lori Hughes Tan Huynh

Donald Icaman William Icban Dennis Ingram Luther Jackson Gail Jacobsen **David Jarvis Garrett Jarvis Donald Jenkins** Paul Johnson Matthew Jones Joanne Jordan Reynaldo Julian Frank Kaparic David Kelly Richard Kennedy Jason Kern Gregory Kohlbrand Michael Korpal George Kozlik Joseph Krasko Richard Krick Joseph Kroupa Raymond Kwan Thanh Lai Johnny Lam Fergeline Lane Geoffrey Langford Luke Larova Michale Larsen Tina Lassiter Jennifer Lattuca Melina Lavullis Yoland Laws Anthony Lewis Larry Lewis Xu Li-Jones Ricardo I im Edmund Lima Aleksandar Lipovic Amanda Loftus German Lopez Jesus Lopez Ricky Lopez Steven Lopez Gordon Ludden Than Luu Michael Lyons Kay Ma Conrad Macy Robert Madara Philip Magahis Vincent Mahn Joshua Malish Michael Malley Reynalso Manalili Lamberto Mangat Lerabel Maninang John Manry Jose Maravilla Penny Margetta

Eugene Ellis

Rex Ellis

Lenard Thronburg

Robert Bersamira

Richard Marinez



Dwavne Martin Jesse Martinez Jorge Martinez David Martucci Maryann Marques Joaquin Mason Justin Massey Jaime Mata Chauncey Mathews Raymond May David Mcadams Timothy Mcelhinney Scott Meacham Manuel Mesina Oscar Milla John Millar Richard Mills Antonio Mino Sassan Mojtahedi William Moore Carl Moraleia Pamela Mua Jeff Mullin James Murphy George Nacker Alexander Natchev Teresa Neal Cheryl Nelson Phillip Nelson William Nelson Florante Nepomuceno Daniel Newell Guy Newton Anthony Ngo Daniel Ngo Daniel Nguyen Thanhlan Nguyen Laura Nolan Mark Ohler David Okano Kevin Okerman Patrick Orcales John Orlowski Edward Padilla Jose Padilla Dennis Paige Andrew Palek Shane Paredes Francis Park Kenneth Passerrelli Gail Patacsil Reynaldo Patricio Raymond Paulson Erleen Paus Reynaldo Pena Jeri Perez Pete Perez

Luis Quiambao Jose Ramirez Ramon Ramirez 7ain Rashada Sergio Rayle Titus Reed Jeffrey Reiman Clarence Resendez Lorie Reves Sonny Reves Alejandro Reyna Robert Reynolds Brian Rice Alcide Richards Ruth Richardson Carmen Rico-Schlegel Jamie Riddle Michael Rigney Francisco Rios Joshua Rivera Ed Roberson Kenneth Robertson William Robinette Albert Robles Jesse Robles Joann Rodgers Debra Rodr Ronald Rolka Robert Rollins Requina Rommel David Rosales Michael Rude Jeremy Ruiz John Řuiz Ruby Ruiz Ricardo Sabio Thomas Sablan Michael Salas Hector Saldivar Janet Sanchez-Roberts Richard Sanders Guillermo Sandoval Rogelio Sandoval Griselda Santa Maria John Santos Thomas Sapien Anthony Sardina Hilarie Schmalz Richard Schnereger Elijah Scott Nancy Scott Rodolfo Sebastian Maziar Sefidan Travis Sellers Louis Sena Ronald Senesac Klara Sesztak Arlene Sexton Michael Shank

Vladimir Sinaniz Michael Sledge Robin Sluder **Edward Smith** Roger Smith William Smith John Sohl Peter Solari Lisa St. Mary David Starkey Chrys Starr Stephen Swall Alexander Sykes Stanley Szybowski Melanie Taitano Tran Tan Arnaldo Taya Albert Teruel Mark Thaidigsman William Thibedeau James Thomas Steven Thomas Walter Thomas Nancy Thompson Arthur Toledo Jorge Torres Alexander Tortoles Nathan Trepal Mark Trevino David Triglia **Brian Trout** Tim Truona

Ya-Ting Tsai Alberto Tungcab Dennis Turner Derek Urch Todd Uzzell Tanya Valenzuela Patrick Vaughn Christopher Venable Pedrito Vicencio Hector Victa **Cuthbert Vigilant** Sheri Villena Ismael Viramontes Jodi Visosky Phillip Vu Katherine Wagschal Christopher Walker William Walker Chris Walls Michael Ward Michael Warren Joe Weides Jacob Weintraub Mark Weir Alice Weselv Linda Wickers Brian Wiemen Cornelius Wiley Philip Wilkins Joseph Willard Allan Williams Gary Williams

Michael Williams Sammie Williams Shawn Willis Roberta White David Wolfe Scott Wong David Yee Richard York Cassandra Young John Young Robert Zullo Christopher Zampiello Eric Zanutto Greg Zulim Fernando Zuniga Laurie Zuniga



Ms. Caroline Winn (left), Vice President of Customer Service for San Diego Gas and Electric presents a rebate check to Fleet Readiness Center Southwest Commanding Officer Capt. John Smajdek (center), and Mr. Matthew Schreck, FRCSW Energy Conservation Manager. The command earned the \$605,077 rebate check by improving energy efficiency throughout the plant.

Photo by Joe Feliciano

Kristin Shott

Peter Sickinger

Charles Peterson

Derrick Pettit

Michael Plank

Geoffrey Pre



The X-47B demonstrator's first flight in cruise configuration provided an important measure of its maturity and readiness to begin the next phase of flight testing. See related story on page 12. Courtesy Photo; © Northrop Grumman Corp.